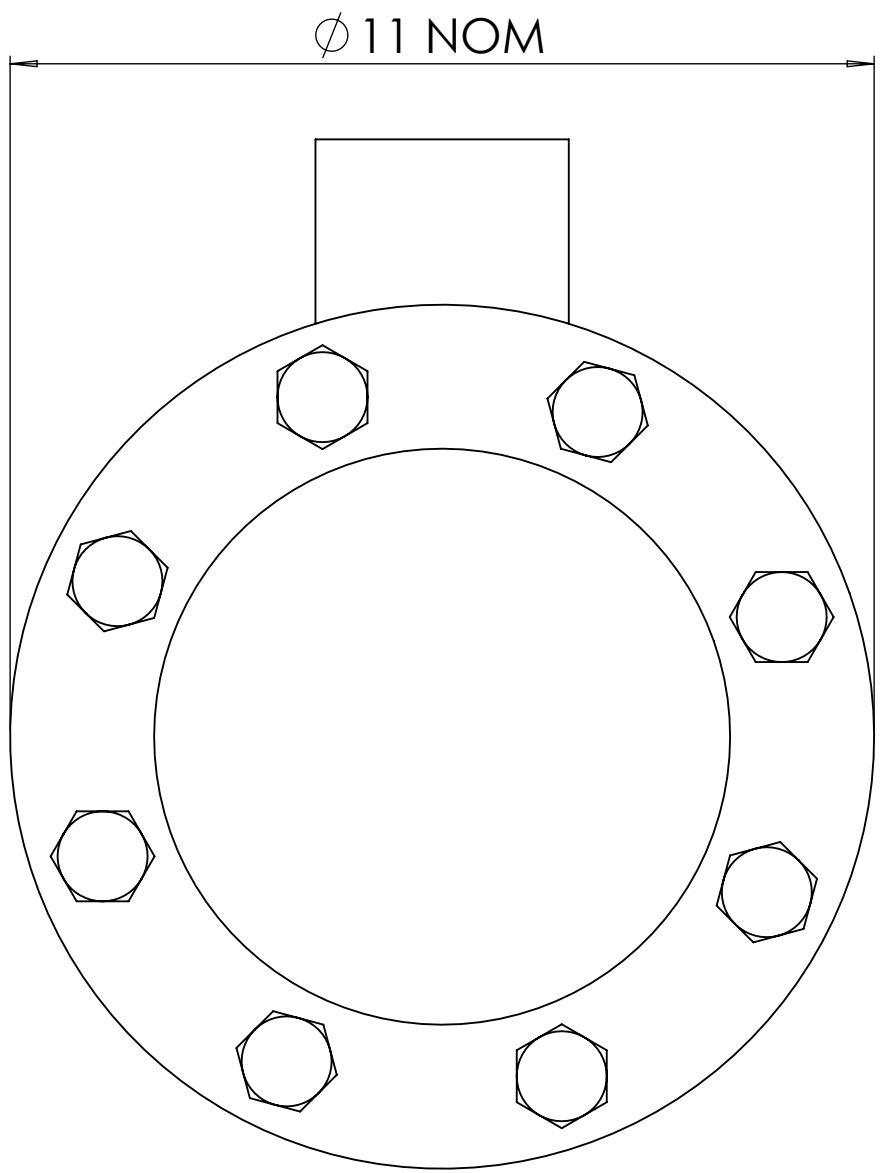
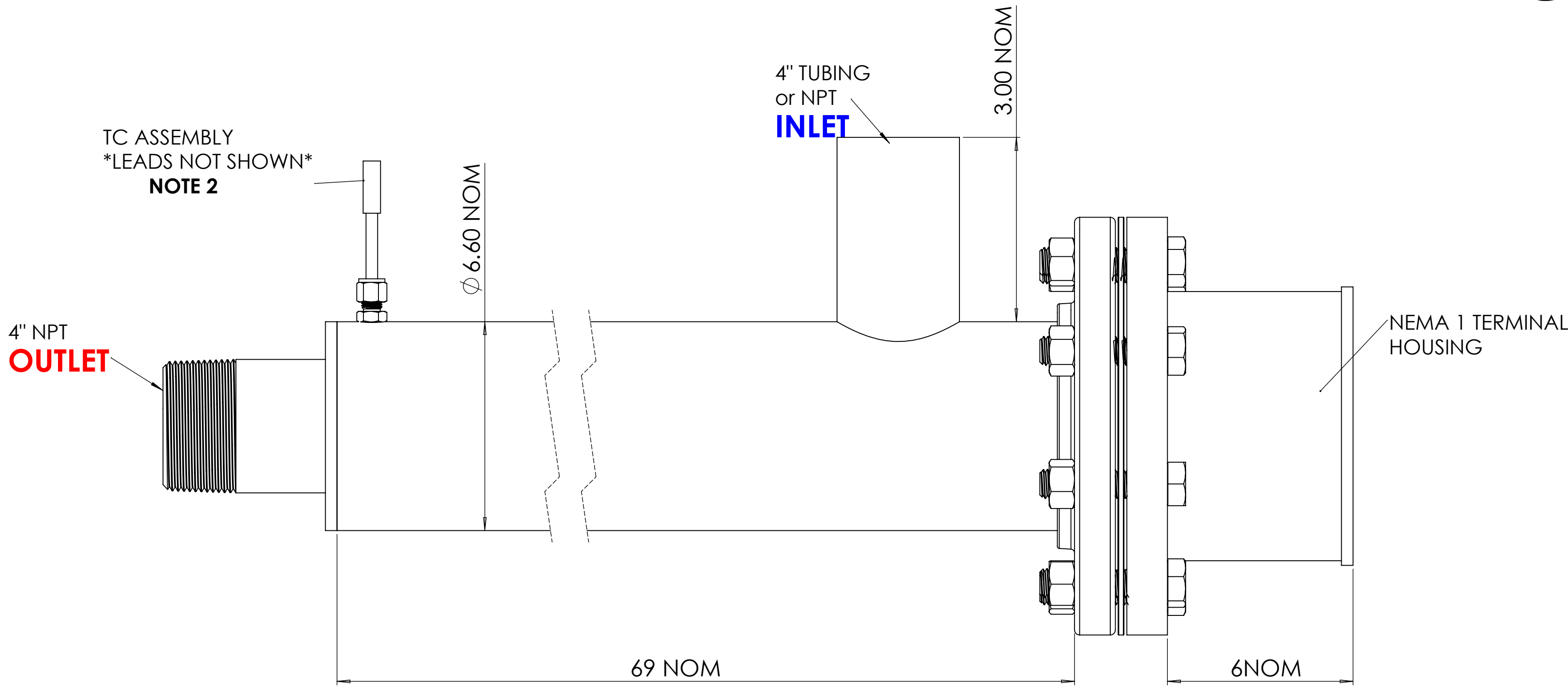
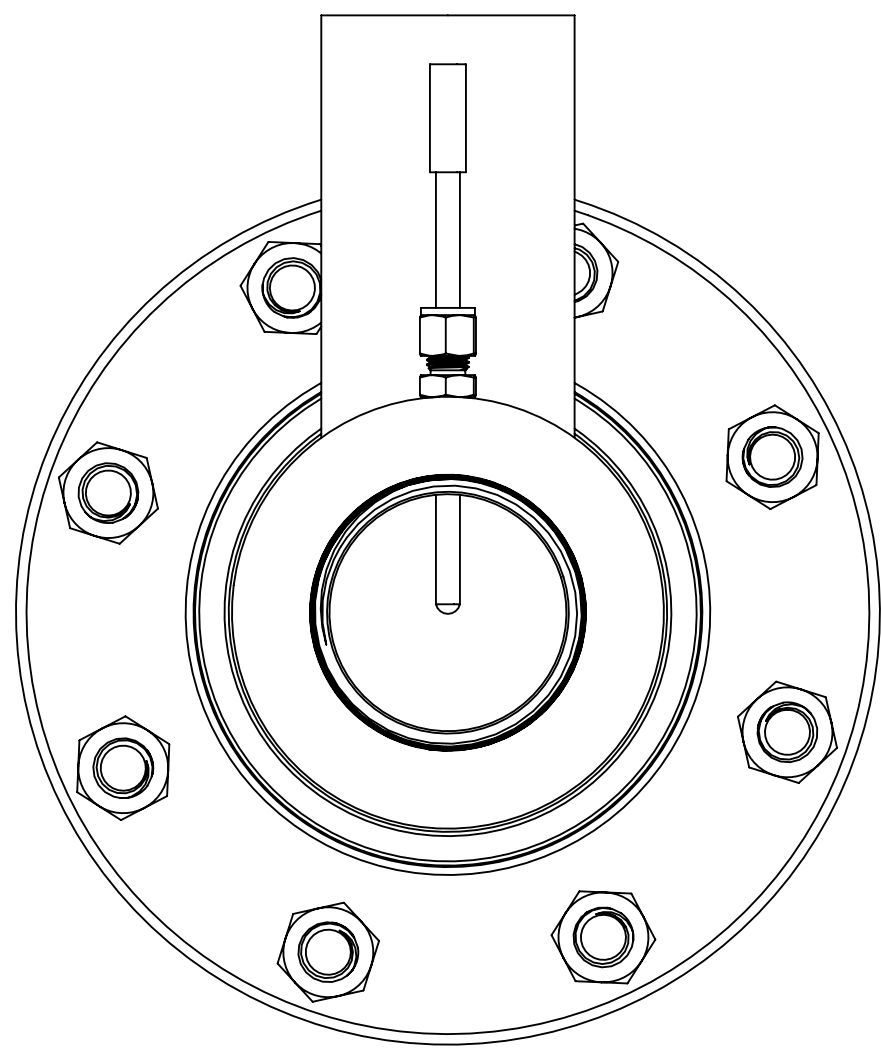


REFERENCE ONLY -



- ELECTRICAL: 50kW(+5/- 10%) 23WSI 480 VOLTS 3-PHASE
- 1/8" DIA, TYPE K GROUNDED THERMOCOUPLE COMPRESSION ASSEMBLY, NEAR OUTLET
- STAINLESS STEEL 304 MAIN BODY CONSTRUCTION. 316SS HEAT SOURCE, GASKET PROVIDED

4. OPERATION:

- A)** USER TO MAKE SURE TERMINALS TO CASING HAVE AT LEAST 2 M-OHM PRIOR TO ENERGIZING
B) IF UNIT IS UNDER 2 M-OHM, BAKE OUT HEATER AS NECESSARY PRIOR TO OPERATING.

- BCE TO CLEAN & POLISH OUTSIDE
- ASSEMBLY WAS POWERED AND RAMPED TO 500C IN ATMOSPHERE AT BCE
- BCE TO PRESSURE TESTED HEATER TO 90 PSI AT 18-20C PRIOR TO SHIPMENT
- DO NOT ENERGIZE WITHOUT FLOW.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MAACH ± BEND ± TWO PLACE DECIMAL ±0.015 THREE PLACE DECIMAL ±0.007	DRAWN	A.M	
	CHECKED	D.S	
	ENG APPR.	A.M	
	MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.	
MATERIAL		COMMENTS:	
FINISH	SEE NOTES		
NEXT ASSY	USED ON		
APPLICATION		DO NOT SCALE DRAWING	

BCE 21060 Corsair Blvd Hayward, CA 94545	
TITLE: FLANG STYLE CF HEATER	
SIZE D	DWG. NO. BCE50KWSTK
SCALE: NTS	WEIGHT: SHEET 1 OF 1